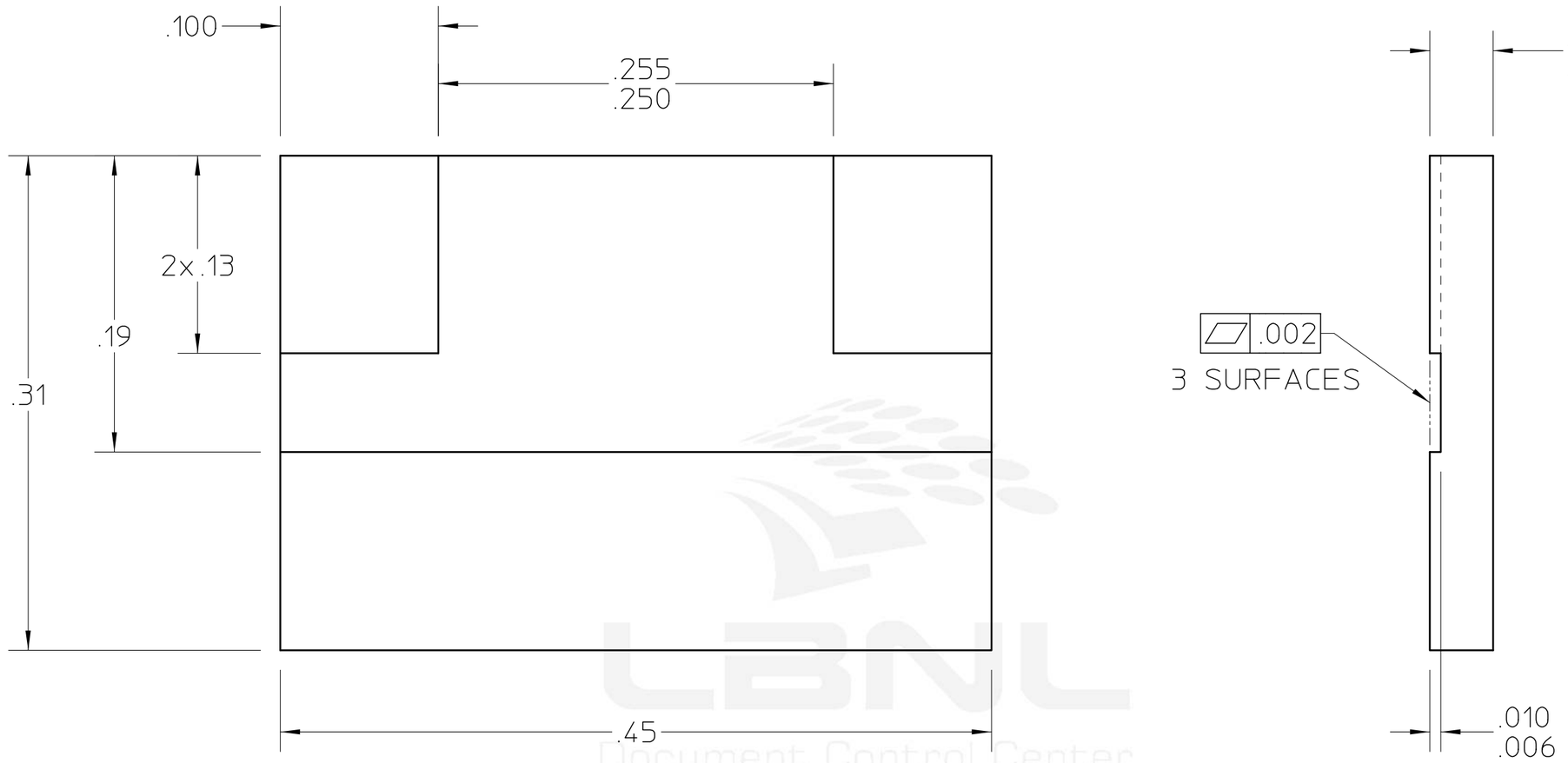

NOTES:
1. ALL DIMENSIONS ARE IN INCHES.
2. DEGREASE.

REV	AUTHOR	APPROVER	DATE	CHANGE DESCRIPTION
A	tmiller	tmiller	06-18-07	INITIAL REVISION

UNLESS OTHERWISE SPECIFIED
TOLERANCES: .X± - .XX±.01 .XXX±.005; FRACTIONS: ± -/-- ; ANGLES: ± 1° ; MACH. SURFS.: 63 ✓ OR BETTER
REF: ASME Y14.5M-1994, THREADS ARE CLASS 2
BREAK EDGES .016 MAX. ON MACHINED WORK
REMOVE BURRS, WELD SPLATTER & LOOSE SCALE

MAT 2: , NOTES:
MAT 1: , ALUMINUM 6061-T6 NOTES:

PROJECT NAME: Advanced Light Source
UNIQUE NUMBER: AL-0032-0235
DO NOT SCALE PRINT SCALE: 12 : 1
CATEGORY CODE: AL 4041
THIRD ANGLE PROJECTION

ERNEST ORLANDO LAWRENCE
BERKELEY NATIONAL LABORATORY
UNIVERSITY OF CALIFORNIA

ALS - INSERTION DEVICE BEAMLINES
BL 4.0.3 - BEAMLINE GENERAL
RENISHAW SCALE CLAMP

SHEET 1 OF 1 | SIZE: B | DWG NO: 26E746 | REV A

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