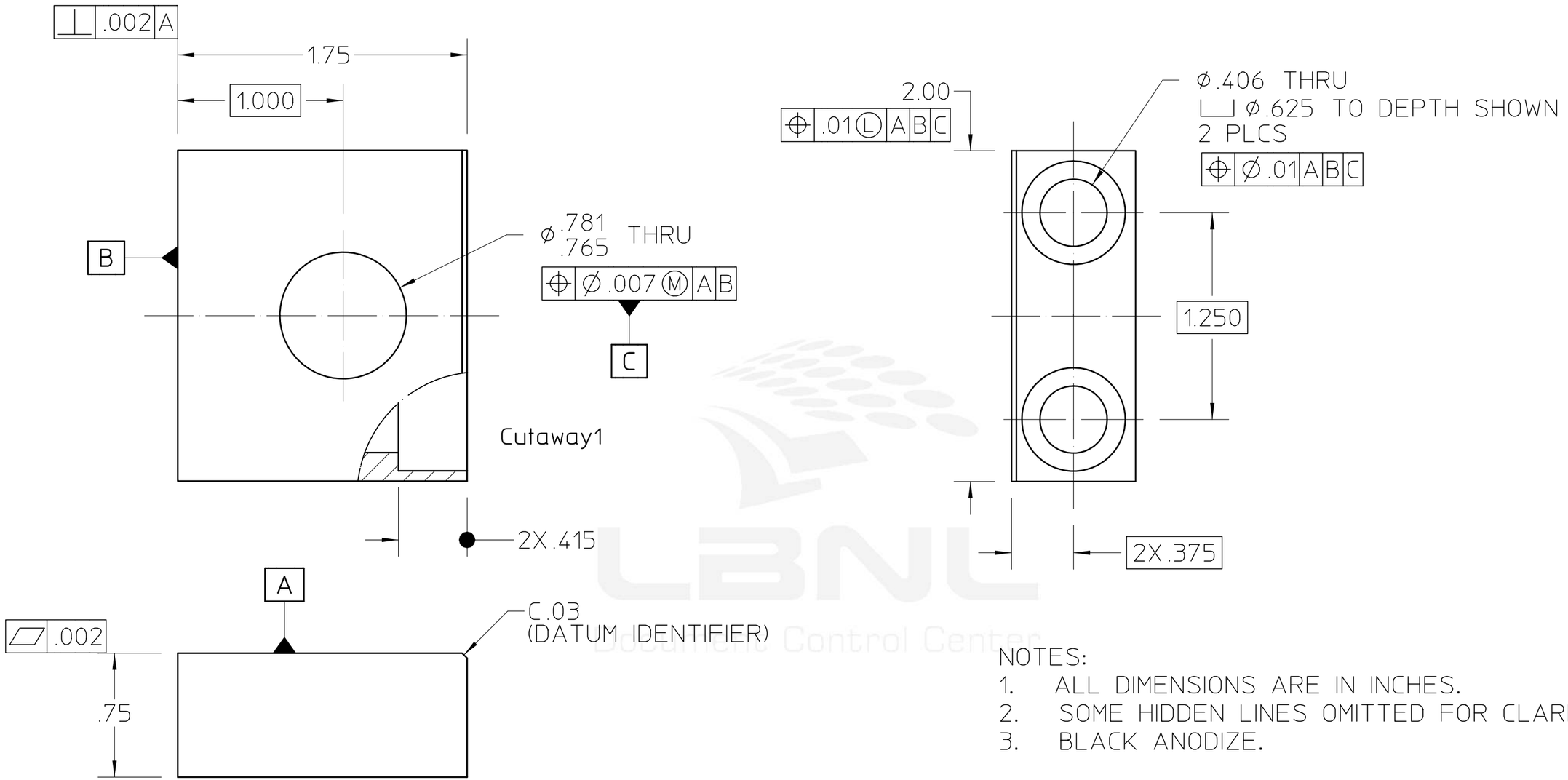

NOTES:
1. ALL DIMENSIONS ARE IN INCHES.
2. SOME HIDDEN LINES OMITTED FOR CLARITY.
3. BLACK ANODIZE.

REV	AUTHOR	APPROVER	DATE	CHANGE DESCRIPTION
A	tmiller	kelez	10-23-09	INITIAL REVISION

UNLESS OTHERWISE SPECIFIED
TOLERANCES: .X ± - .XX ± .02 .XXX ± .005
FRACTIONS: ± -/--
ANGLES: ± 5°
MACH. SURFS.: 63 ✓ OR BETTER
REF: ASME Y14.5M-1994, THREADS ARE CLASS 2
BREAK EDGES .016 MAX. ON MACHINED WORK
REMOVE BURRS, WELD SPLATTER & LOOSE SCALE

MAT 2: , NOTES:
MAT 1: , ALUMINUM 6061-T6 NOTES:

PROJECT NAME: Advanced Light Source
UNIQUE NUMBER: AL-0051-7143
DO NOT SCALE PRINT
SCALE: 1.5:1
CATEGORY CODE: AL4041
THIRD ANGLE PROJECTION

ERNEST ORLANDO LAWRENCE
BERKELEY NATIONAL LABORATORY
UNIVERSITY OF CALIFORNIA
ALS - INSERTION DEVICE BEAMLINES
BL 4.0.3 - BEAMLINE GENERAL
CLEVIS BLOCK
SHEET 1 OF 1 | SIZE: B | DWG NO: 26G965 | REV A

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